

## How to Install the LCD Display Circuit Board

**⚠ WARNING** - ALWAYS MAKE SURE THE INPUT POWER IS COMPLETELY DISCONNECTED BEFORE ATTEMPTING ANY TROUBLESHOOTING PROCEDURES. ALL TROUBLESHOOTING SHOULD BE DONE BY A QUALIFIED PROFESSIONAL.

Before Replacement or Installation:

### IMPORTANT: VERIFY YOUR LCD BOARD VERSION

Before ordering a replacement circuit board, check your equipment and tell your Support Team member know which version you have. Circuit board versions are not interchangeable. Your board will have connectors as follows:



Connector Port on Underside

You have a:  
**Type1 Board**

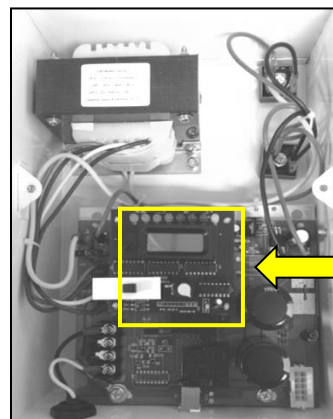
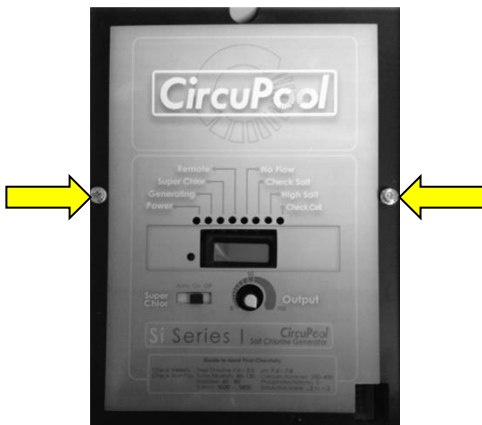


Connector Port Above

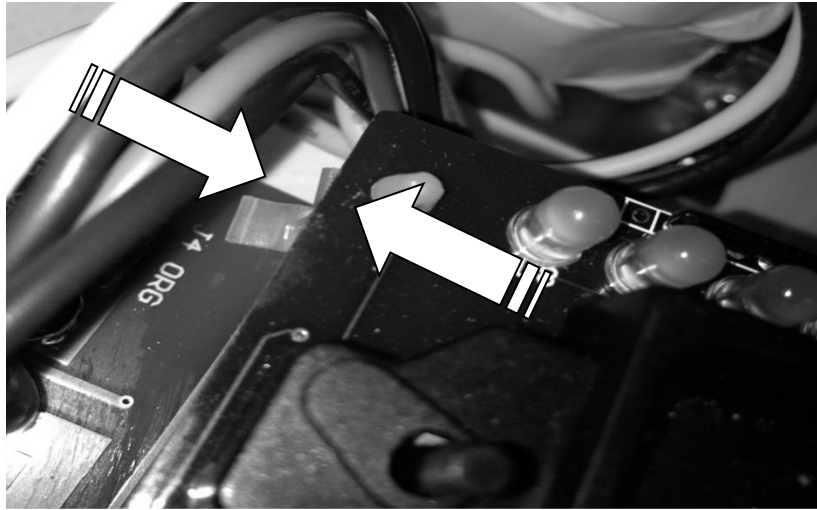
You have a:  
**Type2 Board**

### Installation Steps:

1. Open the front cover door and remove the 2 screws from the left and right of the front panel to expose the Display Circuit Board.



2. Use needle nose pliers to disconnect the 4 plastic holders by gently squeezing each side as shown in the picture below.



3. Gently lift the Display PCB off of the 4 plastic holders and the connecting needles.
4. Position new Display PCB on the connecting needles.
5. Position all 4 plastic holders.
6. Gently press down on the new Display PCB to lock it in place.
7. Turn on Si module to verify proper installation and power.
8. Reconnect front panel with the screws.